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Lewis Acid Catalyzed Aldol-Type Reaction of 1,1-Difluorovinyl Methyl Ether Derivatives

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Abstract: In the presence of Lewis acid, such as SbCl₅, SbCl₆•NAr₃ or Cu(OTf)₂, difluorovinyl methyl ether (1,1-difluoro-2-methoxy-1-alkene) 1 reacted with carbonyl compounds to give *O*-methylated aldol-type products 3 in good yields, while Lewis acid, such as TMSOTf, TiCl₄ or BF₃•Et₂O, did not work in these reactions. On the other hand, TMSOTf was found an effective catalyst for the reaction of 1 with carbonyl compounds in the presence of alkyl TMS ether 8 to give *O*-alkylated aldol-type products 9 in good yields.

Aldol reaction plays a fundamental role in synthetic organic chemistry, and in particular development of a variety of enolates has opened wide applications of this reaction. 1 It is also the case in fluorinated enolate chemistry in line with a recent recognition of importance of fluorinated compounds in medicinal chemistry and material science due to their unique properties.^{2,3} For the synthesis of α , α -diffuoro carbonyl compounds, organometallic chemistry using α-halo-α,α-difluoromethyl ketone⁴ and halodifluoroacetate⁵ has widely been investigated. In general, these methods involve the reaction of electrophiles with in situ generated unstable intermediates such as metal enolates or silyl enol ethers and it was often claimed the lack of reproducibility of reported procedures.⁶ Contrary to the instability of these reactive species, 1,1difluorovinyl alkyl ether derivatives are generally readily obtainable and stable enough to store without special caution, although these are expected to be less reactive in the reaction with aldehyde or ketone. Therefore, for the utilization of 1,1-difluorovinyl alkyl ether as a building block, it is needed to find out an effective catalyst or reaction system and to examine the structure of the product obtained. Recently, the corresponding hydrocarbon counterpart, such as 2-methoxy-1-alkene, has been shown to undergo the Lewis acid promoted reaction with aldehydes to give ene-like reaction products. 7 In this paper, we report that an O-alkylated aldol-type product 3 or 9, not the ene-type product, is obtained by the Lewis acid catalyzed reaction of 1,1-difluorovinyl methyl ether 1 with carbonyl compound 2.

$$F = \begin{cases} OMe & O \\ P & P \\ P &$$

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Reaction of 1,1-difluorovinyl methyl ethers 1 with carbonyl and related compounds

As typical 1,1-difluorovinyl alkyl ethers, we chose methyl ethers having p-methoxyphenyl, phenyl and phenethyl substituents 1a-1c, and benzyl ether 1d. These vinyl ethers were easily prepared through dehydrochlorination of 2-methoxy-1,1-difluoroalkyl chlorides obtained from ethyl chlorodifluoroacetate (Scheme 1). 4a

Scheme 1

CICF₂COOEt
$$\frac{3 \text{ steps}}{\text{CICF}_2}$$
 $\frac{\text{OMe}}{\text{R}}$ $\frac{\text{LDA}}{\text{F}}$ $\frac{\text{OMe}}{\text{R}}$ $\frac{\text{F}}{\text{F}}$ $\frac{\text{OMe}}{\text{Ph}}$ $\frac{\text{F}}{\text{Ph}}$ $\frac{\text{OBn}}{\text{1b R=Ph}}$ $\frac{1a \text{R=C}_6\text{H}_4\text{OMe-}p}{1b \text{R=CH}_2\text{CH}_2\text{Ph}}$ $\frac{1d}{\text{1c R=CH}_2\text{CH}_2\text{Ph}}$

Reaction of diffuorovinyl ether 1 with carbonyl compounds was conducted in the presence of a catalytic amount of Lewis acid (Scheme 2, Table 1).

First, we examined the effect of Lewis acid in the reaction of 1a with benzaldehyde. Among the Lewis acids examined, SbCl6•NAr3, 8 SbCl5 or Cu(OTf)2 was found to work effectively to give O-methylated aldol product 3a-1 in high yield, along with a small amount of hydroxyl compound 4a-1 (Runs 1-3). TiCl4, effective in the aldol reaction of gem-difluoroenol silyl ethers with aldehyde, 4c, 4d or other Lewis acids such as BF3 OEt and TMSOTf showed low efficacy for the reaction; most of the starting aldehyde remained unchanged. SbCl6•NAr3, a stable crystalline aminium radical ion complex, 8 effectively mediated the aldol-type reaction of 1a with not only aromatic aldehyde but also aliphatic aldehyde, ketone or acetal (Runs 4, 6-8). 2,3-O-Isopropylideneglyceraldehyde reacted on the acetal moiety, not on the aldehyde group, to give the product 5a in 48 % yield. Difluorovinyl ethers 1b and 1c also reacted with benzaldehyde in the presence of SbCl6•NAr3 or SbCl5 to give the corresponding O-methylated aldol products 3 in good yields. It should be noted that the reaction of 1c having allylic hydrogen with aldehyde gave O-methylated aldol-type product 3, not the ene-type product (Runs 13-15), since nonfluorinated vinyl ether gave the ene-type product. With α,β-unsaturated aldehyde, antimony catalyst did not work well to give a complex mixture, while Cu(OTf)? effected the reaction to give the aldol-type product (Runs 9, 15). With α,β -unsaturated ketone (benzalacetone), 1,4-addition product 6 was obtained in the presence of antimony catalyst (Runs 10, 16).

Reaction of the benzyl ether derivative 1d with benzaldehyde under similar conditions as above (catalyst: SbCl6•NAr3) gave the O-benzylated aldol-type product 3d (R¹=Ph, R²=H, R³=Bn) in low yield (16 %) in addition to the product 4a-1 (53%). It should be noted that SbCl6•NAr3, showing a highly oxidizing power, can be used as a reagent for cleavage of benzyl ethers via single electron transfer (SET) process.⁹

Reaction of 1a with aldehyde mediated by ROTMS and TMSOTf

Reaction of 1 with aldehyde or dimethyl acetal compound leading to O-methylated aldol-type product 3 as described above should involve an activation of carbonyl group or acetal moiety by coordination with Lewis acid. Due to low nucleophilicity of 1 by fluorine substituents, 4c strong Lewis acid was required for

Table 1. Lewis acid catalyzed reaction of 1	with carbonyl and acetal compounds a)
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Run	1	2	Lewis acid b)	3 (Yield %)	4 (Yield %)
1 F	OMe C ₆ H₄OM 1a	PhCHO e- <i>p</i>	SbCl ₆ •NAr ₃ c)	3a-1 86	4a-1 6
2	1a	PhCHO	SbCl ₅	3a-1 74	4a-1 13
3	1a	PhCHO	Cu(OTf) ₂ ^{d)}	3a-1 79	4a-1 19
4	1a	PhCH(OMe) ₂	SbCl ₆ •NAr ₃ c)	3a-1 95	_
5	1a	PhCH(OMe) ₂	SbCl ₅	3a-1 92	_
6	1a	Ph CHO	SbCl ₆ •NAr ₃ c)	3a-2 77	-
7	1a	<u> </u>	SbCl ₆ •NAr ₃ c)	3a-3 90	-
8	1a	СНО	SbCl ₆ •NAr ₃ c)	(5a 48) ^{e)}	-
9	1a	Ph CHO	Cu(OTf)2 d)	3a-4 20	4a-4 17
10	1a	Ph	SbCl ₆ •NAr ₃ c)	(6a 45) ^{f)}	_
11	F O P	M e PhCHO h	SbCl ₆ •NAr ₃ c)	3b 80	4b 10
12	1b	PhCH(OMe) ₂	SbCl ₆ •NAr ₃ c)	3b 20	(7b 70) ^{g)}
13	F OM F 1c	le PhCHO `Ph	SbCl ₆ •NAr ₃ c)	3c-1 78	4c-1 11
14	1c	PhCHO	SbCl ₅	3c-1 72	4c-1 9
15	1c	Ph CHO	Cu(OTf) ₂ d)	3c-2 29	4c-2 25
16	1c	Ph	SbCl ₅	(6c 44) ^{f)}	_

a) Reaction conditions: Lewis acid, 30 mol%; temperature, 0°C ; solvent, CH_2Cl_2 . b) In these reactions, TiCl_4 , $BF_3\text{-}\text{Et}_2\text{O}$ or TMSOTf was not effective as a Lewis acid. c) Ar = 4-bromophenyl. d) Solvent: CH_3CN . e) Reaction occurred at the acetal moiety to give 5a. f) 1,4-Addition product 6 was obtained. g) 7b was isolated as a major product.

Table 2. Reaction of 1a with benzaldehyde mediated by alkyl TMS ether 8 and Lewis acid

Run	8 (equiv.)	Lewis acid	9 (Yield %)	3a-1 (Yield %)
1	BnOTMS (5.0) 8a	TMSOTf	9a 71	13
2	8a (1.2)	TMSOTf	9a 40	24
3	OTMS	TMSOTf	9b 73 ^{b)}	16
4	8b (1.2) 8b (1.2)	SbCl ₆ •NAr ₃ c)	9b 75 ^{d)}	0

a) Reaction conditions: Lewis acid, 30 mol%; solvent, CH₂Cl₂; temperature, 0°C~rt; time, 1~2h.

the reaction to proceed. That is, with TMSOTf, a Lewis acid weaker than SbCl5 or Cu(OTf)2, the aldoltype product 3a-1 was obtained in low yield (<10%) in the reaction of 1a with benzaldehyde or its dimethyl acetal [Scheme 3 (1)]. On the other hand, we found that in the presence of alkyl trimethylsilyl ether 8 (ROTMS), TMSOTf efficiently catalyzed the reaction of 1a with aldehyde to give O-alkylated aldoltype product 9 in good yield [Scheme 3 (2)]. This reaction would be much more practical, because a variety of O-alkyl groups, such as benzyl group for protective functionality or a chiral secondary alkyl group for asymmetric reaction, can be incorporated. The O-methylated product 3 obtained in the absence of ROTMS 8 may bring about some limitations from the synthetic point of view.

b) Diastereomer ratio was 1.24: 1. c) Ar = 4-bromophenyl. d) Diastereomer ratio was 1.5: 1.

Results of TMSOTf catalyzed reaction of 1a with benzaldehyde in the presence of benzyl or menthyl TMS ether (8a or 8b) are summarized in Table 2. In the presence of 8a or 8b, TMSOTf worked as effectively as SbCl6•NAr3, but TiCl4 or BF3•Et2O did not cause the reaction. These results may suggest that the formation of reactive oxonium intermediate 10 and hexamethyldisiloxane can be achieved efficiently by a Lewis acid TMSOTf. Thus, 1a reacts with 10 to provide the adduct 11, which gives rise to the product 9 and methyl TMS ether with the reproduction of TMSOTf, as shown in Scheme 3. The in situ formed methyl TMS ether may participate in the competitive formation of the oxonium intermediate 10 (R=Me) leading to the O-methylated product 3 as a by-product. Indeed, in the cases of benzyl TMS ether 8a, a mixture of O-benzylated and O-methylated products (9a and 3a-1) was obtained and the ratio of 9a and 3a-1 was dependent on a molar ratio of 1a and 8a (Runs 1, 2). With TMS ether 8b of secondary alcohol, however, the desired O-alkylated product 9b was obtained preferentially even by using a slight excess (1.2 equiv.) of 8b (Runs 3, 4). In these cases, the diastereomer ratio of 9b was found 1.24-1.5: 1.

Next, we examined to develop an asymmetric version of the present reaction using TMS ether of a chiral secondary alcohol. ¹² Results are summarized in Table 3. When the reaction was carried out using 30 mol% of TMSOTf and 1.2 equimolar amount of 8c-f, the corresponding 9c-f were obtained in good yields (69-97%). Regarding the diastereoselectivity, a slightly higher asymmetric induction was observed on using TMS ether of methyl carbinol having benzyl or β-benzyloxyethyl group as another substituent (8e or 8f) than that with i-propyl or t-butyl derivative (8c or 8d). The relative stereochemistry of the major isomer of 9e was confirmed to be 3R*,2'R* based on X-ray analysis. For the determination of the absolute stereochemistry of 9f derived from enantiomerically pure TMS ether 8f¹³ of R configuration, the major isomer was converted to crystalline p-bromobenzoate 12, whose X-ray analysis revealed the 3R,2'R configuration (Scheme 4 and Fig. 1). 14 Furthermore, it was confirmed that racemization at the chiral center originated from 8f (2'-carbon in 9f) did not occur under the reaction conditions employed. The observed asymmetric induction giving (3R,2'R)-9f as the major isomer is possibly explained by considering the participation of a lone pair electron on β-benzyloxy group to the chair-like oxonium intermediate 13, in which the methyl group on the chiral center and the phenyl group preferably locate in equatorial positions. Thereby, 1a attacks from the si-face (back site of benzyloxy group) in 13 to give (3R,2'R)-9f. Further experiments should be required to clarify the mechanistic aspects of the present reaction and to achieve a high level of asymmetric induction.

Table 3. Reaction of 1a with benzaldehyde mediated by sec-alkyl TMS ether 8 and TMSOTf

Run	8	9 (Yi	eld %)	Diastereomer ratio	Confign. b)
1	OTMS	9с	89	1.9 : 1	_ c)
2	OTMS	9d	70 ^{d)}	2.7:1	_ c)
3	OTMS Ph	9e	97	3.6 1	(3R*, 2'R*)
4	8e OTMS	9 e	90	4 0 · 1 ^{e)}	(3R*, 2'R*)
5	OFMS OBn	9f	69	4 0 : 1	(3R, 2'R)

a) Reaction conditions: molar ratio of 8 / 1a = 1.2; TMSOTf, 30 mol%; solvent, CH₂Cl₂; temperature, 0°C. b) Stereochemistry of the major isomer is shown. c) Not determined. d) 3a-1 was also obtained in 13% yield. e) Reaction was carried out at -78°C.

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Fig. 1 X-Ray crystal structure of 12

In summary, we have shown that a stable and storable difluorovinyl methyl ether can react with carbonyl compounds in the presence of alkyl TMS ether and Lewis acid (TMSOTf) to give O-alkylated aldol-type products.

EXPERIMENTAL

¹H- and ¹³C-NMR spectra were taken on a Brucker AM400 or a Varian Gemini-300 spectrometer in CDCl₃, and the chemical shifts were reported in parts per million (ppm) using CHCl₃ (7.26 ppm) for ¹H-NMR and CDCl₃ (77.01 ppm) for ¹³C-NMR as an internal standard. ¹⁹F-NMR spectra were taken on a Brucker AM400 spectrometer in CDCl₃, and chemical shifts were reported in ppm using benzotrifluoride as a standard. Infrared spectra (IR) were recorded on a Perkin-Elmer FTIR-1710 infrared spectrophotometer. Mass spectra (MS) were obtained on a Hitachi M-80 or VG Auto spec. Medium pressure liquid chromatography (MPLC) was performed using prepacked column (silica gel, 50μm) with UV detector.

General procedure for the preparation of vinyl ethers: 1,1-Difluoro-2-methoxy-2-p-methoxyphenylethene (1a). To a solution of p-methoxyphenylmagnesium bromide, prepared from p-methoxybromobenzene (46.8 g) and Mg (6.68 g) in THF, was added ethyl chlorodifluoroacetate (39.7 g) at -78°C. After being stirred for 1 h at the same temperature, the reaction mixture was treated with sat. NH4Cl aq. Following usual extractive workup and purification of the crude product by distillation gave chlorodifluoromethyl p-methoxyphenyl ketone (36.9 g, 67 %). The ketone (12.7 g) thus obtained was treated with NaBH4 (6.4 g) in ethanol to give the corresponding alcohol (12.5 g, 98 %), which was converted to the methyl ether (98 %) by treating with NaH and iodomethane in THF at room temperature. To a solution of LDA prepared from diisopropylamine (4 ml) and butyllithium (1.65 M hexane solution, 12 ml) in THF at -78 °C was added the methyl ether (4.4 g), and the mixture was stirred for 6 h at -78 °C. To the mixture was added 5% HCl and it was extracted with Et₂O. The organic layer was washed with sat. NaHCO₃ aq., brine, dried over MgSO₄ and concentrated under reduced pressure. The residue was purified by silica gel column chromatography (2% AcOEt in hexane) to give 1a in 77 % yield.

1a: Colorless oil. 1 H-NMR δ : 3.60 (3H, s), 3.83 (3H, s), 6.93 (2H, d, J =9.0 Hz), 7.39 (2H, d, J =9.0 Hz). 19 F-NMR δ : -46.95 (1F, d, J =63.0 Hz), -37.28 (1F, d, J =63.0 Hz). 13 C-NMR δ : 55.19, 59.66, 114.06, 119.28 (dd, $J_{\text{C-F}}$ =34.2 and 18.0 Hz), 122.19, 127.80, 154.98 (t, $J_{\text{C-F}}$ =288.8 Hz), 159.50. IR (neat): 2939, 1729, 1612, 1515, 1261, 835 cm⁻¹. EI-MS m/z: 200 (M⁺). High-resolution MS m/z: Calcd for C₁₀H₁₀F₂O₂: 200.0643. Found: 200.0649.

1b: 41% yield for dehydrochlorination step. Colorless oil. ¹H-NMR δ : 3.63 (3H, s), 7.29 - 7.50 (5H, m). ¹⁹F-NMR δ : -44.86 (1F, d, J =58.0 Hz), -35.28 (1F, d, J =58.0 Hz). ¹³C-NMR δ : 59.95, 119.54

(dd, J_{C-F} =32.8 and 17.8 Hz), 126.33, 128.12, 128.57, 155.42 (t, J_{C-F} =290.8 Hz). IR (neat): 2939, 1727, 1267, 1145, 769, 696 cm⁻¹. EI-MS m/z: 170 (M⁺). High-resolution MS m/z: Calcd for C₉H₈F₂O: 170.0560. Found: 170.0543.

1c: 95% yield for dehydrochlorination step. Colorless oil. ¹H-NMR δ : 2.39 - 2.46 (2H, m), 2.80 (2H, t, J =7.8 Hz), 3.61 (3H, s), 7.19 - 7.33 (5H, m). ¹⁹F-NMR δ : -53.04 (1F, ddd, J =80.1, 4.0 and 4.0 Hz), -40.78 (1F, dd, J =80.1 and 1.6 Hz). ¹³C-NMR δ : 27.84, 32.41, 58.81, 117.96 (dd, J_{C-F} =39.5 and 11.3 Hz), 126.13, 128.35, 140.83, 153.96 (dd, J_{C-F} =288.0 and 279.3 Hz). IR (neat): 3029, 2939, 1762, 1497, 1245, 1097, 700 cm⁻¹. EI-MS m/z: 198 (M+), 178. High-resolution MS m/z: Calcd for $C_{11}H_{12}F_{2}O$: 198.0856. Found: 198.0845.

General procedure of Lewis acid catalyzed reaction of 1 with carbonyl and acetal compounds: To a solution of Lewis acid (0.3 mmol) in CH₂Cl₂ (3 ml) was added a mixture of 1 (1.0 mmol) and aldehyde (1.1 mmol) or acetal (1.1 mmol) in CH₂Cl₂ at 0 °C, and the whole was stirred for 1 h at 0 °C. After addition of sat. NaHCO₃ aq., the mixture was extracted with Et₂O, and the organic layer was washed with brine, dried over MgSO₄, and then concentrated by evaporator. The residue was purified by silica gel column chromatography (hexane-AcOEt as eluent), and further by MPLC if needed, to give the product(s) shown in Table 1.

- 2,2-Difluoro-3-methoxy-1-*p*-methoxyphenyl-3-phenyl-1-propanone (3a-1): Colorless oil.
 ¹H-NMR δ : 3.30 (3H, s), 3.88 (3H, s), 4.87 (1H, dd, J =18.7 and 5.8 Hz), 6.94 (2H, d, J =9.0 Hz), 7.39 7.50 (5H, m), 8.08 (2H, d, J =9.0 Hz).
 ¹⁹F-NMR δ : -53.97 (1F, dd, J =273.7 and 18.7 Hz), -41.21 (1F, dd, J =273.7 and 5.8 Hz).
 ¹³C-NMR δ : 55.38, 57.72, 82.16 (dd, J_{C-F} =29.6 and 22.0 Hz), 113.73, 116.40 (dd, J_{C-F} =265.5 and .253.0 Hz), 126.18, 128.26, 128.73, 129.05, 132.65, 133.01, 164.21, 188.90 (dd, J_{C-F} =30.6 and 25.8 Hz). IR (neat): 2938, 2840, 1687, 1601, 1134, 733 cm⁻¹. EI-MS m/z: 306 (M⁺), 286. High-resolution MS m/z: Calcd for C₁₇H₁₆F₂O₃: 306.1068. Found: 306.1075. Anal. Calcd for C₁₇H₁₆F₂O₃: C, 66.65; H, 5.26. Found: C, 66.36; H, 5.35.
- 2,2-Difluoro-3-hydroxy-1-p-methoxyphenyl-3-phenyl-1-propanone (4a-1): Colorless crystals. mp 116.0 117.0 °C [hexane-AcOEt (20 : 1)]. 1 H-NMR δ : 3.38 (3H, s), 5.37 (1H, dd, J =19.0 and 5.1 Hz), 6.94 (2H, d, J =9.1 Hz), 7.38 7.52 (5H, m), 8.02 (2H, d, J =9.1 Hz). 19 F-NMR δ : -53.00 (1F, dd, J =293.0 and 19.0 Hz), -41.38 (1F, dd, J =293.0 and 5.1 Hz). 13 C-NMR δ : 55.52, 73.34 (dd, J_{C-F} =28.6 and 23.2 Hz), 113.96, 115.91 (dd, J_{C-F} =264.7 and .257.0 Hz), 128.12, 128.18, 128.85, 132.86, 134.90, 164.73, 189.11 (t, J_{C-F} =30.0 Hz). IR (KBr): 3427, 3011, 1719, 1665, 1593, 1268, 1121 cm⁻¹. EI-MS m/z: 292 (M+). High-resolution MS m/z: Calcd for C₁₆H₁₄F₂O₃: 292.0911. Found: 292.0893. *Anal.* Calcd for C₁₆H₁₄F₂O₃: C, 65.75; H, 4.83. Found: C, 65.78; H, 4.89.
- 2,2-Difluoro-3-methoxy-1-p-methoxyphenyl-5-phenyl-1-pentanone (3a-2): Colorless oil. 1 H-NMR δ : 1.96 2.06 (2H, m), 2.74 (1H, ddd, J =14.0, 9.3 and 7.2 Hz), 2.92 (1H, ddd, J =14.0, 9.3 and 6.0 Hz), 3.45 (3H, s), 3.81 (1H, m), 6.96 (2H, d, J =8.6 Hz), 7.18 7.33 (5H, m), 8.09 (2H, d, J =8.6 Hz). 19 F-NMR δ : -49.75 (1F, dd, J =275.5 and 14.2 Hz), -44.12 (1F, dd, J =275.5 and 9.4 Hz). 13 C-NMR δ : 30.28, 31.45, 55.49, 60.39, 80.19 (dd, J_{C-F} =25.7 and 23.4 Hz), 113.88, 118.25 (dd, J_{C-F} =261.1 and 257.6 Hz), 126.06, 128.41, 128.47, 132.66, 132.69, 132.72, 141.14, 164.40, 188.86 (t, J_{C-F} =28.4 Hz). IR (neat): 3027, 2937, 2840, 1686, 1601, 1267, 1116, 701 cm⁻¹. EI-MS m/z: 334 (M+). Anal. Calcd for C₁9H₂0F₂O₃: C, 68.24; H, 6.03. Found: C, 68.27; H, 6.19.
- 2,2-Difluoro-3-methoxy-1-p-methoxyphenyl-3,3-pentamethylene-1-propanone (3a-3): Colorless oil. 1 H-NMR δ : 1.20 (1H, m), 1.37 1.67 (7H, m), 1.95 (2H, bd, J =12.5 Hz), 3.36 (3H, s), 3.88 (3H, s), 6.78 (2H, d, J =9.0 Hz), 8.08 (2H, d, J =9.0 Hz). 19 F-NMR δ : -45.12 (2F, s). 13 C-NMR δ : 21.05, 25.05, 27.97, 51.73, 55.46, 77.75 (t, $J_{\text{C-F}}$ =22.2 Hz), 113.72, 120.53 (t, $J_{\text{C-F}}$ =263.5 Hz), 127.73, 132.64, 132.68, 132.73, 164.03, 189.17 (t, $J_{\text{C-F}}$ =28.3 Hz). IR (neat): 2940, 1684, 1601, 1266, 1176, 1104 cm⁻¹. EI-MS m/z: 298 (M+). High-resolution MS m/z: Calcd for C₁₆H₂₀F₂O₃: 298.1381. Found: 298.1407. Anal. Calcd for C₁₆H₂₀F₂O₃: C, 64.41; H, 6.78. Found: C, 64.34; H, 6.84.

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- 2,2-Difluoro-3-methoxy-1-p-methoxyphenyl-5-phenyl-3-penten-1-one (3a-4): Colorless crystals. mp 35.5-37.0 °C. ¹H-NMR δ : 3.38 (3H, s), 3.89 (3H, s), 4.43 (1H, ddd, J =16.3, 7.7 and 6.8 Hz), 6.23 (1H, dd, J =16.1 and 7.7 Hz), 6.81 (1H, d, J =16.1 Hz), 6.96 (2H, d, J =8.8 Hz), 7.29 7.47 (5H, m), 8.11 (2H, d, J =8.8 Hz). ¹⁹F-NMR δ : -52.61 (1F, dd, J =274.5 and 16.3 Hz), -42.05 (1F, dd, J =274.5 and 6.8 Hz). ¹³C-NMR δ : 55.49, 57.52, 81.80 (dd, J C-F =29.8 and 23.6 Hz), 113.83, 116.79 (dd, J C-F =263.2 and 254.0 Hz), 120.69, 126.89, 128.44, 128.64, 132.72, 135.81, 137.37, 164.31, 188.67 (dd, J C-F =29.9 and 26.4 Hz). IR (KBr): 2944, 2834, 1677, 1604, 1264, 1143, 1117, 755 cm⁻¹. EI-MS m/z: 332 (M⁺), 312. High-resolution MS m/z: Calcd for C₁₉H₁₈F₂O₃: 332.1224. Found: 332.1224.
- 2,2-Difluoro-3-hydroxy-1-p-methoxyphenyl-5-phenyl-3-penten-1-one (4a-4): Colorless crystals. mp 100.5-101.5 °C. ¹H-NMR δ : 2.89 (1H, d, J =5.8 Hz, OH), 3.90 (3H, s), 4.94 (1H, m), 6.34 (1H, dd, J =15.7 and 6.4 Hz), 6.85 (1H, d, J =15.7 Hz), 6.98 (2H, d, J =9.1 Hz), 7.25 7.45 (5H, m), 8.13 (2H, d, J =9.1 Hz). ¹⁹F-NMR δ : -51.99 (1F, dd, J =293.7 and 15.8 Hz), -42.80 (1F, dd, J =293.7 and 6.8 Hz). ¹³C-NMR δ : 55.56, 72.71 (dd, J C-F =26.9 and 26.1 Hz), 114.33, 116.08 (dd, J C-F =262.5 and 258.1 Hz), 122.21, 125.10, 126.80, 128.09, 128.44, 132.53, 135.26, 136.02, 164.82, 188.63 (t, J C-F =30.1 Hz). IR (KBr): 3470, 2928, 2850, 1693, 1605, 1262, 1174, 1039 cm⁻¹. EI-MS m/z: 318 (M⁺), 298. High-resolution MS m/z: Calcd for C₁₈H₁₆F₂O₃: 318.1068. Found: 318.1068.
- 2,2-Difluoro-3-methoxy-1-p-methoxyphenyl-3-methyl-1-butanone (5a): Colorless oil. 1 H-NMR δ : 1.38 (6H, bs), 3.21 (3H, s), 3.87 (3H, s), 6.29 (2H, d, J =9.2 Hz), 8.10 (2H, d, J =9.2 Hz). 19 F-NMR δ : -47.76 (s). 13 C-NMR δ : 18.79, 49.78, 55.40, 77.61 (t, $J_{\text{C-F}}$ =25.3 Hz), 113.33, 119.00 (t, $J_{\text{C-F}}$ =259.8 Hz), 127.37, 133.29, 163.87, 189.90 (t, $J_{\text{C-F}}$ =28.0 Hz). IR (neat): 2992, 2953, 1683, 1602, 1264, 1142, 1116, 899 cm⁻¹. EI-MS m/z: 258 (M⁺).
- **2,2-Difluoro-1-***p***-methoxyphenyl-3-phenyl-1,5-hexanedione** (6a): Colorless crystals. mp 83.0 84.5°C. ¹H-NMR δ : 2.11 (3H, s), 3.06 (1H, dd, J =17.8 and 8.5 Hz), 3.23 (1H, dd, J =17.8 and 4.6 Hz), 3.83 (3H, s), 4.28 (1H, dddd, J =18.8, 13.9, 8.5 and 4.6 Hz), 6.91 (2H, d, J =8.6 Hz), 7.25 (5H, bs), 7.95 (2H, d, J =8.6 Hz). ¹⁹F-NMR δ : -42.70 (1F, dd, J =269.1 and 18.8 Hz), -38.46 (1F, dd, J =269.1 and 13.9 Hz). IR (KBr): 2943, 2850, 1720, 1693, 1600, 1270, 1165, 1067, 917 cm⁻¹. EI-MS m/z: 332 (M⁺), 312, 292. High-resolution MS m/z: Calcd for C₁₉H₁₈F₂O₃: 332.1224. Found: 332.1203. 2,2-**Difluoro-3-methoxy-**1,3-**diphenyl-1-propanone** (3b): Colorless oil. ¹H-NMR δ : 3.30 (3H, s), 4.88 (1H, dd, J =19.0 and 5.7 Hz), 7.40 7.51 (7H, m), 7.51 7.55 (1H, m), 8.06 (2H, d, J =8.5 Hz). ¹⁹F-NMR δ : -54.96 (1F, dd, J =274.2 and 19.0 Hz), -44.17 (1F, dd, J =274.2 and 5.7 Hz). ¹³C-NMR δ : 57.75, 82.15 (dd, J_{C-F} =30.1 and 21.9 Hz), 116.13 (dd, J_{C-F} =266.0 and 252.7 Hz), 128.34, 128.42, 128.76, 129.17, 129.98, 132.81, 133.87, 191.06 (dd, J_{C-F} =31.5 and 25.6 Hz). IR (neat): 2937, 1698, 1450, 1276, 1137, 700 cm⁻¹. EI-MS m/z: 276 (M⁺), 256, 244. High-resolution MS m/z: Calcd for C₁₆H₁₄F₂O₂: 276.0962. Found: 276.0978. *Anal.* Calcd for C₁₆H₁₄F₂O₂: C, 69.56; H, 5.11. Found: C, 69.53; H, 5.15.
- **2,2-Difluoro-1-methoxy-1,5-diphenyl-3-pentanone** (3c-1): Colorless oil. 1 H-NMR δ : 2.90 3.15 (4H, m), 3.23 (3H, s), 4.64 (1H, dd, J =18.7 and 6.2 Hz), 7.19 7.42 (10H, m). 19 F-NMR δ : -62.83 (1F, dd, J =263.5 and 18.7 Hz), -47.49 (1F, dd, J =263.5 and 6.2 Hz). 13 C-NMR δ : 28.39, 39.90, 57.57, 81.97 (dd, $J_{\text{C-F}}$ =30.1 and 22.7 Hz), 114.68 (dd, $J_{\text{C-F}}$ =263.7 and 253.2 Hz), 126.17, 128.34, 128.42, 128.51, 129.17, 132.48, 140.29, 201.16 (dd, $J_{\text{C-F}}$ =33.4 and 24.5 Hz). IR (neat): 3031, 2937, 1742, 1497, 1455, 1113, 700 cm⁻¹. EI-MS m/z: 304 (M⁺), 272. *Anal*. Calcd for C₁₈H₁₈F₂O₂: C, 71.04; H, 5.96. Found: C, 71.03; H, 6.08.
- **2,2-Difluoro-1-hydroxy-1,5-diphenyl-3-pentanone** (4c-1): Colorless needles. mp 61.5 62.0 °C (hexane). ¹H-NMR δ : 2.60 (1H, d, J =4.6 Hz, -OH), 2.85 3.01 (4H, m), 5.15 (1H, ddd, J =16.3, 7.7 and 4.6 Hz), 7.12 7.42 (5H, m). ¹⁹F-NMR δ : -59.90 (1F, dd, J =269.1 and 16.3 Hz), -50.66 (1F,

dd, J = 269.1 and 7.7 Hz). 13 C-NMR δ : 28.37, 39.78, 73.20 (dd, $J_{\text{C-F}} = 27.7$ and 24.5 Hz), 114.84 (dd, $J_{\text{C-F}} = 261.5$ and 255.8 Hz), 126.30, 127.69, 128.29, 128.45, 128.51, 129.17, 134.66, 140.05, 201.45 (dd, $J_{\text{C-F}} = 31.7$ and 27.7 Hz). IR (KBr): 3425, 3029, 2936, 1737, 1207, 1085, 699 cm⁻¹. EI-MS m/z: 290 (M⁺), 272. *Anal*. Calcd for $C_{17}H_{16}F_{2}O_{2}$: C, 70.33; H, 5.56. Found: C, 70.18; H, 5.64.

4,4-Difluoro-5-methoxy-1,7-diphenyl-6-heptene-3-one (3c-2): Colorless crystals. mp 53.0 - 54.0 °C (hexane). 1 H-NMR δ : 2.96 (2H, m), 3.08 (2H, m), 3.29 (3H, s), 4.21 (1H, ddd, J =16.8, 7.9 and 6.0 Hz), 6.11 (2H, dd, J =15.9 and 7.9Hz), 6.74 (1H, d, J =15.9 Hz), 7.18 - 7.46 (10H, m). 19 F-NMR δ : -61.65 (1F, dd, J =264.0 and 16.8 Hz), -47.69 (1F, dd, J =264.0 and 6.0 Hz). 13 C-NMR δ : 28.41, 39.90, 57.25, 81.61 (dd, $J_{\text{C-F}}$ =30.5 and 23.7 Hz), 115.05 (dd, $J_{\text{C-F}}$ =262.0 and 253.6 Hz), 120.03, 126.21, 126.89, 128.33, 128.46, 128.55, 128.65, 135.60, 137.73, 140.30, 201.00 (dd, $J_{\text{C-F}}$ =32.1 and 25.2 Hz). IR (KBr): 2932, 2907, 2831, 1741, 1120, 1098, 977, 698 cm⁻¹. EI-MS m/z: 330 (M⁺), 298. *Anal*. Calcd for C₂₀H₂₀F₂O₂: C, 72.71; H, 6.10. Found: C, 72.63; H, 6.27.

4,4-Difluoro-5-hydroxy-1,7-diphenyl-6-heptene-3-one (4c-2): Colorless needles. mp 80.5 - 81.5 °C (hexane). ¹H-NMR δ : 2.44 (1H, bs, -OH), 2.96 (2H, t, J =6.9 Hz), 3.09 (2H, t, J =6.9 Hz), 4.75 (1H, m), 6.22 (2H, dd, J =15.9 and 6.6Hz), 6.78 (1H, d, J =15.9 Hz), 7.17 - 7.43 (10H, m, aromatic). ¹⁹F-NMR δ : -59.97 (1F, dd, J =272.0 and 15.0 Hz), -50.54 (1F, dd, J =272.0 and 7.3 Hz). ¹³C-NMR δ : 28.39, 39.65, 72.32 (dd, $J_{\text{C-F}}$ =28.3 and 25.8 Hz), 114.92 (dd, $J_{\text{C-F}}$ =260. 5 and 256.4 Hz), 121.63, 126.33, 126.85, 128.28, 128.50, 128.65, 135.73, 140.06, 201.06 (dd, $J_{\text{C-F}}$ =30.4 and 28.6 Hz). IR (KBr): 3467, 3028, 1734, 1395, 1089, 749, 698 cm⁻¹. EI-MS m/z: 316 (M⁺). High-resolution MS m/z: Calcd for C₁₉H₁₈F₂O₂: 316.1275. Found: 316.1249.

5,5-Difluoro-4,9-diphenyl-2,7-nonanedione (**6c**): Colorless crystals. mp 44.5 - 45.5 °C (hexane- AcOEt , 20 : 1). 1 H-NMR δ : 2.09 (3H, s), 2.49 (1H, m), 2.61 - 2.79 (3H, m), 3.01 (1H, dd, J =17.6 and 4.7 Hz), 3.13 (1H, dd, J =17.6 and 8.8 Hz), 4.03 (1H, dddd, J =21.0, 11.6, 8.8 and 4.7 Hz), 7.01 (2H, d, J =7.1 Hz), 7.15 - 7.32 (8H, m). 19 F-NMR δ : -52.99 (1F, dd, J =256.6 and 21.0 Hz), -43.37 (1F, dd, J =256.6 and 11.6 Hz). 13 C-NMR δ : 28.36, 30.12, 39.65, 42.09, 43.99 (t, $J_{\text{C-F}}$ =22.0 Hz), 117.88 (t, $J_{\text{C-F}}$ =257.8 Hz), 126.24, 128.18, 128.23, 128.48, 128.80, 129.42, 134.78, 140.07, 200.66 (dd, $J_{\text{C-F}}$ =32.7 and 27.2 Hz). IR (KBr): 3033, 2896, 1737, 1715, 1279, 1171, 1082 cm⁻¹. EI-MS m/z: 330 (M+), 310. High-resolution MS m/z: Calcd for C₂₀H₂₀F₂O₂: 330.1431. Found: 330.1408.

General procedure of reaction of 1a with benzaldehyde mediated by ROTMS 8 and TMSOTf; preparation of O-alkylated aldol-type compounds (9a-9f): TMSOTf (0.3 mmol) was added to a mixture of 1a (1.1 mmol), benzaldehyde (1.2 mmol) and 8 (1.3 mmol) in CH2Cl2 (10 ml) at 0 °C. After 1-2 h, the reaction was quenched by addition of sat. NaHCO3 aq. and extracted with Et2O. The organic layer was washed with brine, dried over MgSO4 and concentrated under reduced pressure. The residue was purified by silica gel column chromatography (hexane-AcOEt as eluent) and further by MPLC to give 9 shown in Table 2 and Table 3.

3-Benzyloxy-2,2-difluoro-1-*p*-methoxyphenyl-3-phenyl-1-propanone (9a): Colorless oil.
¹H-NMR δ : 3.89 (3H, s), 4.34 (1H, d, J =11.6 Hz), 4.56 (1H, d, J =11.6 Hz), 5.02 (1H, dd, J =19.0 and 5.8 Hz), 6.92 (2H, d, J =9.0 Hz), 7.08 (2H, m), 7.22 (3H, m), 7.41 - 7.52 (5H, m), 8.07 (2H, d, J =9.0 Hz).
¹⁹F-NMR δ : -53.83 (1F, dd, J =270.0 and 19.0 Hz), -41.05 (1F, dd, J =270.0 and 5.8 Hz).
¹³C-NMR δ : 55.41, 71.40, 79.38 (dd, J _{C-F} =30.5 and 22.6 Hz), 113.69, 116.49 (dd, J _{C-F} =265.3 and 252.3 Hz), 126.23, 127.77, 128.04, 128.19, 128.93, 129.15, 132.67, 132.70, 133.02, 136.57, 164.18, 188.83 (dd, J _{C-F} =29.9 and 25.3Hz). IR (neat): 3032, 2936, 1686, 1601, 1265, 1133, 700 cm⁻¹. EI-MS m/z: 381 (M+-1).
Anal. Calcd for C₂₃H₂₀F₂O₃: C, 72.24; H, 5.27. Found: C, 72.39; H, 5.32.

2,2-Difluoro-3-menthyloxy-1-p-methoxyphenyl-3-phenyl-1-propanone (9b): major isomer: 1 H-NMR δ : 0.45 (3H, d, J =7.1 Hz), 0.54 (1H, m), 0.73 (2H, m), 0.83 (3H, d, J =6.4 Hz), 0.84 (3H, d, J =6.4 Hz), 1.01 - 1.19 (2H, m), 1.48 - 1.55 (2H, m), 2.00 (1H, bd, J =11.7 Hz), 2.36 (1H, m), 3.02 (1H, ddd, J =10.4, 10.4 and 4.3 Hz), 3.89 (3H, s), 5.10 (1H, dd, J =19.2 and 6.2 Hz),

6.94 (2H, d, J = 8.8 Hz), 7.37 - 7.52 (5H, m), 8.10 (2H, d, J = 8.8 Hz). ¹⁹F-NMR δ : -53.66 (1F, dd, J = 8.8 Hz). =261.7 and 18.9 Hz), -41.26 (1F, dd, J =261.7 and 6.2 Hz), ¹³C-NMR δ : 15.54, 21.22, 22.20, 22.56, 24.87, 31.14, 34.14, 38.52, 48.19, 55.48, 75.49, 76.49 (dd, J_{C-F} =31.1 and 22.0 Hz), 113.51, 117.10 (dd, J_{C-F} = 265.3 and 251.8 Hz), 126.92, 128.14, 129.10, 129.49, 132.88, 132.93, 133.69, 164.06, 190.17 (dd, J_{C-F}=30.8 and 25.1 Hz). IR (neat): 2959, 1689, 1601, 1263, 1134, 733, 702 cm⁻¹. EI-MS m/z: 431 (M⁺+1), 410 (M⁺-HF). High-resolution MS m/z: Calcd for C₂₆H₃₂F₂O₃: 430.2320. Found: 430.2327. minor isomer: 1 H-NMR δ : 0.57 (3H, d, J =6.9 Hz), 0.61 - 0.77 (2H, m), 0.71 (3H, d, J=6.4 Hz), 0.73 (3H, d, J = 6.4 Hz), 0.88 (1H, m), 1.18 (2H, m), 1.53 (2H, bd, J = 11.0 Hz), 1.64 (1H, bd, J = 12.4 Hz), 2.00 (1H, m), 3.33 (1H, ddd, J = 10.4, 10.4 and 4.1 Hz), 3.89 (3H, s), 5.07 (1H, dd, J =18.4 and 6.5 Hz), 6.92 (2H, d, J =8.7 Hz), 7.33 - 7.50 (5H, m), 8.05 (2H, d, J =8.7 Hz). ¹⁹F-NMR δ : -52.85 (1F, dd, J = 273.2 and 18.4 Hz), -40.10 (1F, dd, J = 273.2 and 6.5 Hz). ¹³C-NMR δ : 15.55. 21.12, 22.14, 22.74, 24.74, 31.41, 34.20, 41.99, 48.77, 55.45, 79.19 (dd, $J_{C.F.}$ =28.1 and 21.8 Hz), 81.41, 113.65, 116.94 (dd, J_{C-F} = 265.6 and 254.5 Hz), 126.36, 127.89, 128.52, 128.67, 132.71, 132.76, 136.28, 164.23, 189.21 (dd, J_{C-F} =30.5 and 26.3 Hz). IR (neat): 2955, 2870, 1686, 1601, 1264, 1124, 731, 701 cm⁻¹. EI-MS m/z: 431 (M⁺+1), 410 (M⁺-HF). High-resolution MS m/z: Calcd for C₂₆H₃₂F₂O₃: 430.2320. Found: 430.2312.

2,2-Difluoro-3-(2-propyloxy)-1-p-methoxyphenyl-3-phenyl-1-propanone (9c): major isomer: 1 H-NMR δ : 0.73 (6H, d, J =6.8 Hz), 0.88 (3H, d, J =6.2 Hz), 1.61.(1H, d of sept, J =6.8 and 4.8 Hz), 3.23 (1H, dq, J =6.2 and 4.8 Hz), 3.90 (3H, s), 5.01 (1H, dd, J =19.5 and 5.8 Hz), 6.92 - 6.97 (2H, m), 7.36 - 7.52 (5H, m), 8.08 - 8.12 (2H, m). 19 F-NMR δ : -54.51 (1F, dd, J =262.1 and 19.5 Hz), -40.41 (1F, dd, J =262.1 and 5.8 Hz). IR (neat): 2966, 2936, 1687, 1602, 1264, 1127, 731 cm⁻¹. EI-MS m/z: 361 (M⁺-1). Anal. Calcd for C₂₁H₂₄F₂O₃: C, 69.59; H, 6.68. Found: C, 69.41; H, 6.72. minor isomer: 1 H-NMR δ : 0.67 (3H, d, J =6.9 Hz), 0.72 (3H, d, J =6.9 Hz), 0.86 (3H, d, J =6.4 Hz), 1.72.(1H, dsept, J =6.9 and 4.2 Hz), 3.35 (1H, dq, J =6.4 and 4.2 Hz), 3.89 (3H, s), 5.04 (1H, dd, J =19.4 and 5.6 Hz), 6.92 - 6.97 (2H, m), 7.36 - 7.52 (5H, m), 8.08 - 8.12 (2H, m). 19 F-NMR δ : -54.17 (1F, dd, J =267.5 and 19.4 Hz), -40.05 (1F, dd, J =267.5 and 5.6 Hz).

2,2-Difluoro-3-tert-butoxy-1-p-methoxyphenyl-3-phenyl-1-propanone (9d): major isomer: 1 H-NMR δ : 0.77 (9H, s), 0.80 (3H, d, J =6.3 Hz), 3.31 (1H, q, J =6.3 Hz), 3.88 (3H, s), 5.04 (1H, dd, J =19.2 and 5.9 Hz), 6.93 (2H, d, J =9.0 Hz), 7.35 - 7.50 (5H, m), 8.05 (2H, d, J =9.0 Hz). 19 F-NMR δ : -53.48 (1F, dd, J =274.0 and 19.2 Hz), -39.40 (1F, dd, J =274.0 and 5.9 Hz). 13 C-NMR δ : 15.44, 25.95, 35.30, 55.50, 79.75 (dd, $J_{\text{C-F}}$ =29.0 and 21.6 Hz), 85.33, 113.73, 116.81 (dd, $J_{\text{C-F}}$ =266.2 and 254.1 Hz), 126.50, 127.94, 128.58, 128.82, 132.78, 136.15, 164.20, 189.42 (dd, $J_{\text{C-F}}$ =31.6 and 26.4 Hz). IR (neat): 2964, 1690, 1601, 1513, 1264, 1180, 1122, 726, 701 cm⁻¹. EI-MS m/z: 377 (M⁺+1), 356 (M⁺-HF). Anal. Calcd for C₂₂H₂₆F₂O₃: C, 70.19; H, 6.96. Found: C, 70.32; H, 6.95. minor isomer: 1 H-NMR δ : 0.73 (9H, s), 0.87 (3H, d, J =6.1 Hz), 3.05 (1H, q, J =6.1 Hz), 3.90 (3H, s), 5.03 (1H, dd, J =19.9 and 5.7 Hz), 6.96 (2H, d, J =9.0 Hz), 7.40 - 7.53 (5H, m), 8.13 (2H, d, J =9.0 Hz). 19 F-NMR δ : -54.67 (1F, dd, J =260.7 and 19.9 Hz), -40.09 (1F, dd, J =260.7 and 5.7 Hz). 13 C-NMR δ : 12.06, 25.98, 34.74, 55.48, 77.70 (dd, $J_{\text{C-F}}$ =31.9 and 22.3 Hz), 79.74, 113.62, 117.13 (dd, $J_{\text{C-F}}$ =265.7 and 250.5 Hz), 126.83, 128.10, 129.09, 129.62, 132.88, 133.34, 164.10, 190.12 (dd, $J_{\text{C-F}}$ =30.4 and 24.1 Hz). IR (neat): 2965, 2872, 1687, 1602, 1512, 1264, 1133, 702 cm⁻¹. EI-MS m/z: 376 (M⁺), 356 (M⁺+HF). Anal. Found: C, 70.31; H, 6.93.

(3R*,2'R*)-2,2-Difluoro-1-p-methoxyphenyl-3-phenyl-3-(1'-phenyl-2'-propyl)oxy-1-propanone (major isomer of 9e): Colorless crystals. mp 71.5 -72.5 °C (MeOH). ¹H-NMR δ : 0.99 (3H, d, J =5.9 Hz), 2.56 (1H, dd, J =13.7 and 5.8 Hz), 2.69 (1H, dd, J =13.7 and 7.3 Hz), 3.62 (1H, m), 3.91 (3H, s), 5.03 (1H, dd, J =19.1 and 5.8 Hz), 6.94 - 7.32 (12H, m), 8.09 (2H, d, J =8.0 Hz). ¹⁹F-NMR δ : -54.36 (1F, dd, J =264.4 and 19.1 Hz), -40.64 (1F, dd, J =264.4 and 5.8 Hz). ¹³C-NMR δ : 18.04, 43.73, 55.49, 75.09, 78.05 (dd, J_{C-F} =30.7 and 22.8 Hz), 113.62, 116.74 (dd, J_{C-F} =265.5 and

251.8 Hz), 126.13, 126.76, 128.03, 128.10, 128.80, 128.88, 129.56, 132.83, 133.57, 138.40, 164.13, 189.86 (dd, J_{C-F} =30.6 and 24.6 Hz). IR (KBr): 3029, 2978, 1687, 1605, 1293, 1134, 730, 700 cm⁻¹. CI-MS m/z: 410 (M⁺), 319 (M⁺ - PhCH₂). Anal. Calcd for C₂₅H₂₄F₂O₃: C, 73.13; H, 5.89. Found: C, 73.42; H, 5.82.

(3R*,2'S*)-9e (minor isomer of 9e): Colorless crystals. mp 75.5 -77.0 °C (MeOH). ¹H-NMR δ: 0.94 (3H, d, J =6.3 Hz), 2.45 (1H, dd, J =13.3 and 7.9 Hz), 2.85 (1H, dd, J =13.3 and 5.0 Hz), 3.69 (1H, m), 3.90 (3H, s), 5.06 (1H, dd, J =19.0 and 5.8 Hz), 6.94 (2H, d, J =7.1 Hz), 7.01 (2H, m), 7.13 - 7.21 (3H, m), 7.36 - 7.50 (5H, m), 7.64 (2H, d, J =8.1 Hz). ¹⁹F-NMR δ: -53.97 (1F, dd, J =269.1 and 19.2 Hz), -40.65 (1F, dd, J =269.1 and 5.8 Hz). ¹³C-NMR δ: 20.25, 42.19, 55.52, 76.97, 78.99 (dd, J_{C-F} =26.9 and 22.0 Hz), 113.68, 116.65 (dd, J_{C-F} =265.8 and 253.1 Hz), 126.15, 128.18, 128.21, 128.81, 128.92, 129.41, 132.82, 134.72, 138.05, 164.20, 189.44 (dd, J_{C-F} =30.7 and 25.9 Hz). IR (KBr): 2974, 1680, 1599, 1572, 1267, 1077, 741 cm⁻¹. CI-MS m/z: 319 (M+ - PhCH₂). Anal. Calcd for C₂₅H₂₄F₂O₃; C, 73.13; H, 5.89. Found: C, 73.22; H, 5.98.

(3R,2'R)-2,2-Difluoro-3-(4'-benzyloxy-2'-butyl)oxy-1-p-methoxyphenyl-3-phenyl-1propanone (major isomer of 9f): Colorless needles. mp 41.5 - 43.5 °C (hexane). [α]D²⁶ -105.3 (c 1.01, CHCl₃). ¹H-NMR δ : 0.99 (3H, d, J = 6.1 Hz), 1.57 - 1.76 (2H, m), 3.43 (2H, t, J = 6.3 Hz), 3.64 (1H, m), 3.89 (3H, s), 4.30 (1H, d, J = 11.7 Hz), 4.33 (1H, d, J = 11.7 Hz), 5.04 (1H, dd, J = 19.0 and6.0 Hz), 6.94 (2H, d, J = 9.1 Hz), 7.17 - 7.50 (10H, m), 8.09 (2H, d, J = 9.1 Hz). ¹⁹F-NMR δ : -53.99 (1F, dd, J = 264.9 and 19.0 Hz), -40.99 (1F, dd, J = 264.9 and 6.0 Hz). ¹³C-NMR δ : 18.46, 37.11, 55,49, 66,74, 71.40, 72.87, 78.05 (dd, $J_{C,F}$ =30.6 and 22.3 Hz), 113.64, 116.84 (dd, $J_{C,F}$ =265.3 and 252.2 Hz), 126.70, 127.48, 127.59, 128.19, 128.27, 129.06, 132.77, 133.91, 138.37, 164.13, 189.73 (dd, $J_{C,F}$ =30.4 and 25.4 Hz). IR (KBr): 2964, 2869, 1688, 1608, 1279, 1088, 732, 703 cm⁻¹. EI-MS m/z: 454 (M⁺), 434. Anal. Calcd for C₂₇H₂₈F₂O₄: C, 71.35; H, 6.21. Found: C, 71.58; H, 6.25. (3S.2'R)-9f (minor isomer of 9f): Colorless oil. $[\alpha]D^{26}$ 67.2 (c 1.01, CHCl3). ¹H-NMR δ : 0.99 (3H, d, J = 6.3 Hz), 1.60 (1H, m), 1.79 (1H, m), 3.37 (2H, m), 3.72 (1H, tq, J = 6.3 and 6.3 Hz), 3.87(3H, s), 4.33 (1H, d, J = 11.8 Hz), 4.40 (1H, d, J = 11.8 Hz), 5.05 (1H, dd, J = 18.9 and 6.0 Hz), 6.93 (2H, d, J = 9.0 Hz), 7.26 - 7.51 (10H, m), 8.08 (2H, d, J = 9.0 Hz). ¹⁹F-NMR δ : -53.70 (1F, dd, J=268.9 and 18.9 Hz), -40.72 (1F, dd, J = 268.9 and 6.0 Hz). ¹³C-NMR δ : 21.03, 36.01, 55.43, 66.64, 72.79, 74.04, 79.27 (dd, $J_{C-F} = 30.0$ and 22.3 Hz), 113.68, 116.69 (dd, $J_{C-F} = 265.4$ and 253.2 Hz), 126.46, 127.42, 127.71, 128.05, 128.26, 128.80, 132.73, 134.98, 138.46, 164.17, 189.44 (dd, J_{C-F} =30.7 and 25.7 Hz). IR (neat): 2933, 1686, 1601, 1265, 1127, 700, 613 cm⁻¹. EI-MS m/z: 454 (M⁺),

(3R,2'R)-p-Bromobenzoate (12). After a mixture of (3R,2'R)-9f (695 mg, 1.53 mmol) and iodotrimethylsilane (0.3 ml, 2.1 mmol) in CHCl₃ (20 ml) was stirred for 1 h at room temperature, the mixture was diluted with Et₂O and washed successively with Na₂S₂O₃ aq., sat. NaHCO₃ aq. and brine. The organic layer was dried over MgSO₄ and concentrated to give crude debenzylated compound (485 mg) after the residue was passed through a short column. The crude alcohol (220 mg, 0.61 mmol) was treated with p-bromobenzoyl chloride (180 mg, 0.82 mmol) in a mixture of pyridine (4.5 ml) and CH₂Cl₂ (8 ml) at room temperature for 12 h. The reaction mixture was extracted with Et₂O after addition of 5% HCl and the extract was washed with sat. NaHCO₃ aq. and brine, dried over MgSO₄ then concetrated *in vacuo*. The residue was purified by prep. TLC (hexane-AcOEt = 3:1) to give 12 (304 mg). (3R,2'R)-12: Colorless crystals. mp 87.0 -88.0 °C (hexane-AcOEt, 20:1). [α]_D2⁸ -3.35 (c 1.07, CHCl₃). ¹H-NMR δ: 1.07 (3H, d, J =6.1 Hz), 1.80 (2H, dt, J =6.5 and 6.2 Hz), 3.64 (1H, tq, J =6.2 and 6.1 Hz), 3.89 (3H, s), 4.31 (2H, m), 5.07 (2H, dd, J =19.2 and 5.8 Hz), 6.95 (2H, d, J =9.0 Hz), 7.28 - 7.33 (4H, m), 7.47 - 7.52 (4H, m), 7.66 (2H, d, J =6.7 Hz), 8.09 (2H, d, J =9.0 Hz). ¹⁹F-NMR δ: -54.24 (1F, dd, J =268.0 and 19.2 Hz), -40.92 (1F, dd, J =268.0 and 5.8 Hz). ¹³C-NMR δ: 18.32, 35.90, 55.46, 61.51, 70.03, 77.76 (dd, J_{C-F} =31.2 and 22.4 Hz), 113.69, 116.68 (dd, J_{C-F} =265.6 and 252.0 Hz), 126.48, 127.83,

363 . Anal. Calcd for C27H28F2O4: C, 71.35; H, 6.21. Found: C, 71.52; H, 6.21.

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128.26, 129.05, 129.09, 130.95, 131.50, 132.68, 132.72, 133.49, 164.18, 165.53, 189.40 (dd, J_{C-F} =30.5 and 25.1 Hz). IR (KBr): 1716, 1600, 1267, 1121, 736 cm⁻¹. EI-MS m/z: 547 (M⁺), 527. Anal. Calcd for C₂₇H₂₅BrF₂O₅: C, 59.24; H, 4.60. Found: C, 59.29; H, 4.69.

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